# Lubricants and operating fluids from Liebherr





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## Quality products for your Liebherr machine

You expect reliable performance from your Liebherr machine now and in the future. The Liebherr lubricants are precisely tailored to these requirements.

## Developed and tested for your Liebherr machine

### **Quality and reliability**

To be able to meet the growing demands of lubricants in the future, Liebherr continuously invests in research and development of specifically tailored products for Liebherr machines. The lubricants correspond to Liebherr's high standards of quality.

Liebherr lubricants thus enable trouble-free machine performance, short machine response times, good cold start behavior and a reduced warm-up phase. This also includes particularly precise and sensitive controllability of the machines.

Liebherr lubricants are distinguished by a long service life and offer the best possible protection from corrosion and wear for all components.

Take advantage of many years of experience, expertise and original parts from Liebherr. In this way, you can be certain that all components and lubricants are optimally matched and your machines return maximum performance.

## Environmental protection

### Use of environmentally friendly hydraulic oils

Biodegradable hydraulic fluids are an environmentally friendly alternative to conventional hydraulic oils on mineral oil basis and are especially recommendable for use in environmentally sensitive areas such as water protection areas.

Liebherr machines can either be filled with environmentally friendly hydraulic oil ex works or retrofitted at a later point in time. When selecting the right environmentally-friendly hydraulic oil, ecological aspects as well as technical aspects should be taken into account. Hydrolysis and oxidation stability, elastomer compatibility, temperature behavior and other properties of the oils used will influence the useful life of the filling and the service life of the components. This means: The total product life cycle from production through use up to disposal has to be taken into account when looking at environmental impact.

With Liebherr Hydraulic Plus and Liebherr Hydraulic Plus Arctic, Liebherr offers two environmentally-friendly hydraulic oils based on polyalphaolefins (PAO). These have outstanding easy glide properties that can positively influence fuel consumption. If the oil is maintained and monitored properly, the oil change intervals can be significantly extended with these oils. The compatibility with elastomers and hoses as well as hydrolysis-stability are comparable with mineral hydraulic fluids.

## **The Liebherr Lubricants Service**



## Everything from one source

Profit from the many years of experience and the high quality lubricants and operating fluids from Liebherr. Take advantage of the comprehensive lubricants service from your Liebherr Service partner.

#### Expert advice and competent service

With Liebherr lubricants, you are on the safe side. Your Liebherr service partner will assist you in all questions regarding the use of lubricants and operating fluids and, together with you, find the optimal product for your individual needs. In addition, he will be happy to provide you with information about the properties of the respective lubricant, about proper and safe use, storage and disposal. The Liebherr service partner will also gladly assist you in preparing your lubrication schedules.

Liebherr lubricants are available in the same high quality worldwide and can be delivered to the right location at any time as needed thanks to a perfectly coordinated logistics system.

From Liebherr, you can obtain all of the lubricants and operating fluids for your Liebherr machine from a single source.

#### Oil care

To preserve the quality and service life of an oil as long as possible and to ensure economic use, it all comes down to three factors: the selection of the right filter, a minimum degree of contamination of the oil by foreign substances and careful handling.

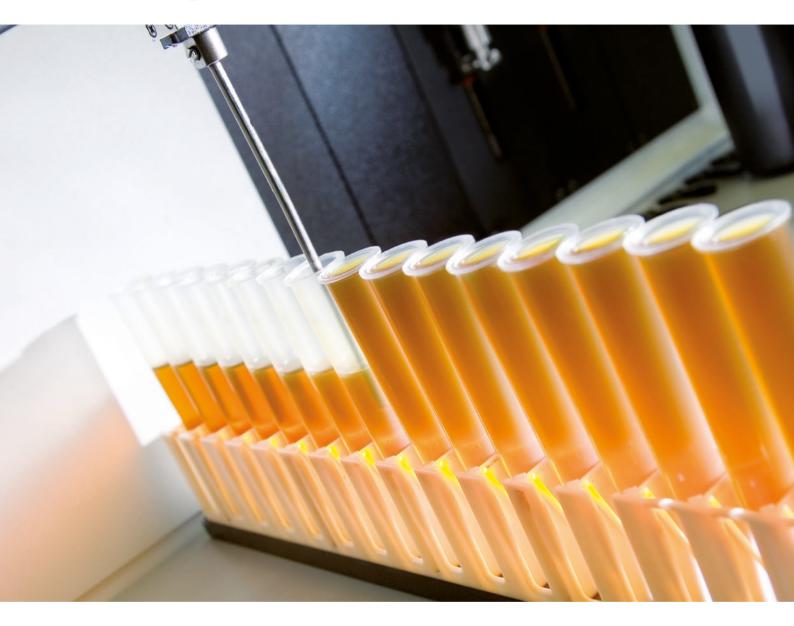
#### **Original filters from Liebherr**

The quality of the oil has a decisive impact on the total life of the engine, transmission and complex hydraulic systems. Long-standing experience from the use of construction machines shows that a large part of all component failures as well as early wear are caused by contamination of the hydraulic system by solid particles. Poorly filtered oil or insufficient lubrication may cause serious and expensive engine damage. Therefore, Liebherr uses only high-quality original filters in all of its machines. In this way, the risk of expensive component damage and machine downtimes is kept to a minimum.

The difference between an original Liebherr filter and an imitation filter is often indiscernible from the outside. The Liebherr filters are subject to comprehensive tests. This ensures optimum processing and filtering performance. They are adapted optimally to the machine and the Liebherr lubricants and, as a result, they minimize the risk of poor filtration or leakages. Another contributory factor is the outstanding pressure stability of the Liebherr filters. Liebherr therefore recommends that only original filters from Liebherr are used and Liebherr servicing is relied upon.



## **Oil analyses**



## The cost effective alternative

Ever-increasing demands are being placed on modern hydraulics systems in terms of performance and precision, demands that the operating medium used in the system also has to fulfill. To safeguard the oil quality during consumption and thereby determine the oil change intervals optimally, Liebherr recommends that used oil analyses are carried out at regular intervals.

## Oil change at the right point in time

### The condition of the oil is decisive

During their use, hydraulic fluids are exposed in some cases to extreme conditions, environmental influences and risks. This can result in hazardous contamination and shortened effective lifespans of the oil.

## Oil changes in Liebherr machines according to the maintenance guideline

The necessity of an oil change depends essentially on the condition of the oil, which is influenced in no small way by the machine application.

For normal use, change intervals for Liebherr oils are recommended in the operator's manual.

Determining the condition of the oil is more precise by means of an oil analysis.

## **Oil changes with lubricant**

#### analyses are a cost effective alternative

With the use of lubricant analyses in conjunction with respective care and maintenance, the oil change intervals during normal deployment can be significantly extended.

## Convenient diagnosis to protect your machine

### **Protection and optimization**

With oil analyses:

- Targeted oil change at the optimum point in time
- · Find out about the condition of the lubricant inspected
- Discover potential damage at an early stage
- Reduce the burden on the environment with less used oil

## Ready-to-use analysis sets and online laboratory reports

With the practical analysis sets, samples can be taken quickly, cleanly and easily. The costs of a complete analysis are included in the price. For samples received in the laboratory by 12 noon with all of the requisite details, the lab reports will be returned by the next day at the latest and comprehensible comments provided by e-mail, post or fax.

## Easy and

### efficient sample taking

With the prepared oil analysis sets, oil sampling can be carried out easily and efficiently. Clearly structured analysis reports provide information about the condition of the machine at a glance.

## Advice from your

#### Liebherr service partner

Your Liebherr service partner will assist you in all questions regarding the use of lubricants and operating fluids and, together with you, find the optimal product for your individual needs.





Product group	Product name	Viscosity/Labeling	Ambient temperature
Motor oil With Liebherr engine	e oil, you can maintain the propertie	es of the engines fitted in Liebherr machines for a	s long as possible.
	Liebherr 10W-40 motor oil	SAE 10W-40 ACEA E4	-25°C to +40°C
	Liebherr 10W-40 low ash motor oil	SAE 10W-40 ACEA E6	-25°C to +40°C
	Liebherr 5W-30 motor oil	SAE 5W-30 ACEA E4	-30°C to +35°C
	Liebherr 5W-30 low ash motor oil	SAE 5W-30 ACEA E6	-30°C to +35°C
	Liebherr Gas Engine Oil 40	SAE 40	0°C to + 40°C

#### Hydraulic fluid

Hydraulic fluid Precise control and optimum efficiency, even under extreme operating conditions, are expected from hydraulic systems these days. Liebherr hydraulic oils were especially developed to m They are characterized by high thermal resistance and good elastomer compatibility, corrosion protection and minimization of wear. Furthermore, they allow long oil change intervals and

Liebherr Hydraulic Basic 68	ISO VG 68	-10°C (cold start) to +45°C
Liebherr Hydraulic Basic 100	ISO VG 100	0°C (cold start) to +55°C
Liebherr Hydraulic HVI	ISO VG 46	-20°C (cold start) to +40°C
Liebherr Hydraulic 37	VG 37	-25°C (cold start) to +50°C



- Construction cranes
- Dump trucks
- Truck mixers
- Mobile harbor cranes
- Soluty-cycle crawler cranes

- Crawler loaders
- Wheeled excavators
- Mobile construction cranes
- Mobile cranes
- Offshore cranes

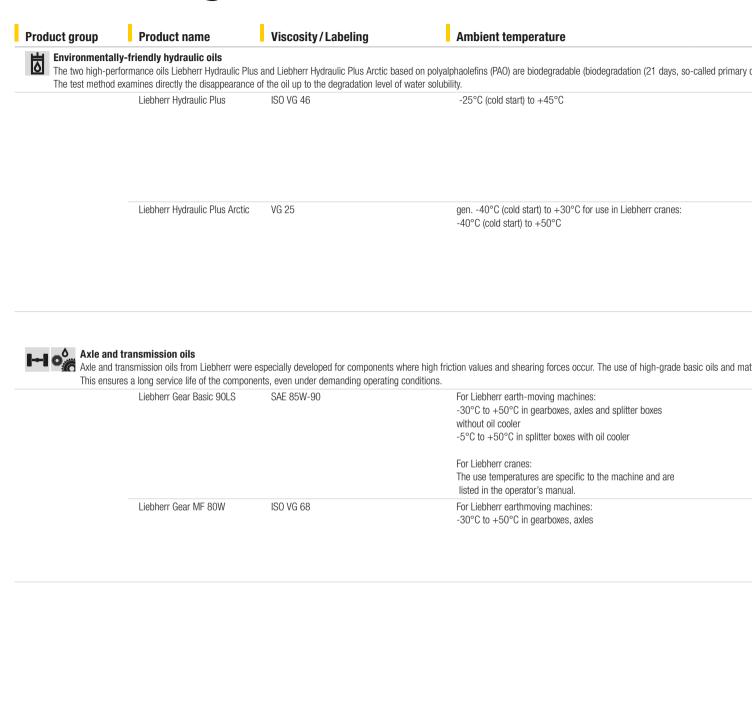
- Crawler tractors - Wheel loaders Crawler excavators Crawler cranes
- Telescopic handlers

Use	Properties and special features*
	<ul> <li>Long oil change intervals for diesel engines in Liebherr machines</li> <li>High wear and corrosion protection as well as aging stability</li> </ul>
↓ → → ↓ / ↓ → ↓ → ↓ → ↓ → ↓ → ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	<ul> <li>Low-ash oil for diesel engine technology with exhaust gas treatment</li> <li>Long oil change intervals</li> <li>High wear and corrosion protection as well as aging stability</li> </ul>
	<ul> <li>Easy glide oil</li> <li>Long oil change intervals</li> <li>High wear and corrosion protection as well as aging stability</li> </ul>
↓ → → ↓ → ↓ → ↓ → ↓ → ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	<ul> <li>Easy glide oil</li> <li>Low-ash oil for diesel engine technology with exhaust gas treatment</li> <li>Long oil change intervals</li> </ul>
	<ul> <li>Suitable for gas engines operated with natural gas or special low emission gases as well as pretreated special gases such as biogas or sewage and landfill gases</li> <li>Excellent neutralization capacity for long oil change intervals</li> </ul>

eet these requirements and contribute significantly to the performance and efficiency of your machines. reduce stick-slip and elastic hysteresis of the hydraulic system.



<sup>\*</sup> For further information about the properties, application possibilities and product numbers of the Liebherr lubricants, refer to the latest technical data sheets of the respective products, which can be viewed at www.liebherr.com. The Liebherr lubricant hotline (Tel.:+49 7354/80 6060; email: lubricants@liebherr.com) is happy to provide assistance should you have any queries. It can be reached by phone from Monday to Friday (apart from national holidays in Germany) from 8am to 4pm. We reserve the right to change data due to further development and conversion of products.





- Construction cranes
- Dump trucks
- Truck mixers
- Mobile harbor cranes
- Soluty-cycle crawler cranes

- Crawler loaders
- Wheeled excavators
- Mobile construction cranes
- Mobile cranes
- Offshore cranes

- Crawler tractors
   Wheel loaders
   Crawler excavators
- Crawler cranes
- Telescopic handlers

Use

#### Properties and special features\*

· High shear stability

· Good response even at low temperatures

Especially developed for new axle generation with LS additives
Particularly suitable for very high thermal and mechanical loads with wet brake / limited slip differential systems

 Biodegradable • Outstanding high and low temperature behavior with heavily reduced warm-up phase · Significantly extended oil change intervals with respective oil care and monitoring through oil analyses • Low air intake and good air separation properties • Elastomer compatibility comparable with mineral oils • Hydrolysis stability comparable with mineral oils Biodegradable • Outstanding high and low temperature behavior with heavily reduced warm-up phase · Significantly extended oil change intervals with respective oil care and monitoring through oil analyses • Low air intake and good air separation properties • Elastomer compatibility comparable with mineral oils • Hydrolysis stability comparable to mineral oils ched additives helps achieve optimum friction and wear behavior. · Limited slip additives (LS additives) Good aging stability • Developed for axle transmissions with limited slip differentials in Liebherr earthmoving machines and material handlers · Optimized wear and corrosion protection • Outstanding wear protection 

legradation) according to CEC-L-103-12  $\ge$  60%) and are suitable for applications in environmentally sensitive areas.

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Product group	Product name	Viscosity/Labeling	Ambient temperature
Axle and trans Axle and trans This ensures		specially developed for components where high nts, even under demanding operating condition	gh friction values and shearing forces occur. The use of high-grade basic oils and ma
	Liebherr Gear Hypoid 90EP	SAE 85W-90EP	For Liebherr earth-moving machines: -30°C to +50°C in gearboxes, axles and splitter boxes without oil cooler -5°C to+50°C in splitter boxes with oil cooler For Liebherr cranes: The operating temperatures are specific to the machine and
	Liebherr Hypoid 85W-140 EP	SAE 85W-140	are listed in the operator's manual. For Liebherr earth-moving machines: -25°C to +50°C in gearboxes and splitter boxes without oil cooler +5°C to +50°C in splitter boxes with oil cooler For Liebherr cranes:
			The operating temperatures are specific to the machine and are listed in the operator's manual.
	Liebherr Hydraulic-Gear ATF	SAE 5W-20	For Liebherr earth-moving machines: -25°C to +50°C in gearboxes and splitter boxes without oil cooler +5°C to +50°C in splitter boxes with oil cooler
			For Liebherr cranes: The operating temperatures are specific to the machine and are listed in the operator's manual.
	Liebherr Syntogear Plus 75W-90	SAE 75W-90	For Liebherr earth-moving machines: -40°C to +50°C in gearboxes, axles and splitter boxes without oil cooler -20°C to +50°C in splitter boxes with oil cooler
			For Liebherr cranes: The operating temperatures are specific to the machine and are listed in the operator's manual.



	Use	Properties and special features*
ched additives h	elps achieve optimum friction and wear behavior.	
	T 👐 🖍 🗫 🖚 📡	<ul> <li>Excellent corrosion protection</li> <li>High-pressure gearbox oil for axle gearboxes (with EP additives)</li> <li>Good aging stability</li> </ul>
		<ul> <li>Especially for final drives in Liebherr crawler tractors and crawler loaders</li> <li>High-pressure gearbox oil</li> </ul>
		<ul> <li>Excellent corrosion protection</li> <li>Special-alloy power transmission oil for automatic transmissions and special hydraulics in cranes.</li> <li>Reduction of wear and friction</li> </ul>
	T 🛶 🕼 🖉 👞 🛥 🖕 🖛 🚺	<ul> <li>Fully synthetic transmission oil with outstanding aging stability</li> <li>Reduction in fuel consumption</li> <li>Especially developed for low temperature use</li> <li>Long oil change intervals of up to 1000 Bh*</li> </ul>

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Product group	Product name	Viscosity/Labeling	Ambient temperature
Greases			
	Liebherr universal grease 9900	KPF 2 N-25	-25°C to +150°C
	Liebherr arctic universal grease	KPFHC 1 N-60	-60°C to +140°C
	Liebherr Telescopic Grease 9613 Plus	KP 2 K-30	-30°C to +120°C
	Liebherr spray paste	MPF 00 G-40	-40°C to +100°C, briefly to +120°C
	Liebherr chisel paste	MF 2-3 P-20	-20°C to +150°C
	ecial lubricants herr offers special lubricants for s Liebherr Gear PG 150	pecial applications such as the lubrication of so ISO VG 150	rews or plug tools and wear bushings in hydraulic and pneumatic hammers, which See technical product information
	Liebherr Gear PG 220	ISO VG 220	See technical product information
	Liebherr special bolt paste		See technical product information
	Liebherr Gear Multi HDC-B		See technical product information
	Liebherr Gear Multi HDC-B Liebherr WR-Lube SC		See technical product information See technical product information

Use	Properties and special features*
<u>⊤</u> ⊷ <u>∕</u> № <u></u> ⊷ <u></u>	<ul> <li>VKA welding force &gt; 6000 N</li> <li>Highly effective special corrosion protection</li> <li>Lubrication of swing ring, roller bearing, pins, gear rings, axles, bolts and much more.</li> <li>Pumpable and transportable in central lubrication systems at temperatures down to -20°C</li> </ul>
<u>↑</u> ••• <u>/</u> № <u>,</u> <b>•••</b> <u>&gt;</u> ••	<ul> <li>Pumpable and transportable in central lubrication systems at temperatures down to -55°C</li> <li>Lubrication of swing rings, roller bearing, pins, gear rings, axles, bolts and much more.</li> <li>Very strong adhesive properties, flex-stable, non-aging and water-resistant</li> </ul>
<u>↑</u> <b>`</b>	<ul> <li>Special jib grease for telescopic applications in Liebherr machines</li> <li>Very low coefficient of friction</li> <li>Anti-stick-slip properties to prevent stick-slip motions, even under wet conditions</li> <li>High adhesive properties on plastic</li> </ul>
T 🖉 🛰 🖛 🖛 🚛 Ta	<ul> <li>Sprayable, cold-flexible paste with finest graphite for engagement of tooth flanks</li> <li>Increased corrosion protection</li> <li>Emergency running properties</li> <li>Water-resistant</li> <li>Sprayable from -25 to 100°C</li> </ul>
	<ul> <li>Special paste for lubricating insert tools and wear sleeves in hydraulic and pneumatic hammers</li> <li>Very resistant to flexure and oxidation as well as thermal loads</li> <li>Fill level can be checked easily through inspection window in cartridge</li> </ul>

designed to exactly meet these requirements.

1	<ul> <li>Fully synthetic high performance gear oil</li> <li>Optimized resistance to aging for extended oil change intervals</li> </ul>
	<ul> <li>Fully synthetic high performance gear oil</li> <li>Optimized aging resistance for extended oil change intervals</li> </ul>
	<ul> <li>Optimized for high tensile, preloaded (HV) threaded connections</li> <li>Solid lubricants do not react with the screw material</li> <li>Enables consistent and reproducible friction conditions for requisite preload in threaded connections</li> </ul>
R 1000	<ul><li>Good wear protection</li><li>High safety reserves with regard to deposits in engine</li></ul>
	<ul> <li>Re-conservation of cables</li> <li>Excellent corrosion protection</li> <li>Excellent adhesive properties and outstanding creeping properties</li> </ul>

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- Soluty-cycle crawler cranes
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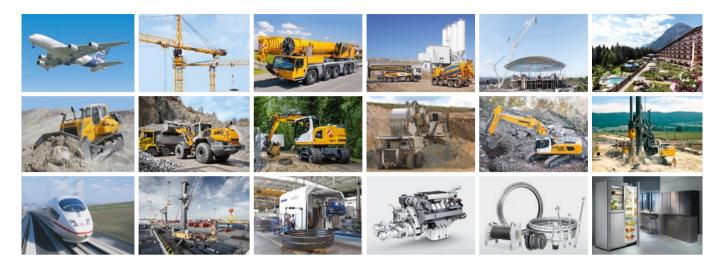
- Crawler cranes
- Telescopic handlers

ι	Jse	Properties and special features*
ned to exactly	y meet these requirements.	
Ĩ		<ul> <li>For use in Liebherr energy storage cylinder</li> <li>Low air intake, good air separation properties and low foaming</li> <li>Good elastomer compatibility</li> <li>Outstanding high-temperature and low-temperature behavior</li> </ul>
-		<ul> <li>Designed for assemblies exposed to high loads</li> <li>Good resistance to aging for long oil change intervals</li> </ul>
		<ul> <li>Highly effective corrosion protection</li> <li>Strong adhesive properties, squeeze-stable, non-aging and water-resistant</li> </ul>
nes, meets th	e highest demands on function, quality, safety and environmental protection.	
-	└─ += [^ \sigma_ → 14 = +1 +1 +1 +1 +1 +1 +1 +1 +1 +1 +1 +1 +1	<ul> <li>Concentrate for mixing with water</li> <li>Contains silicate</li> <li>Free of nitrate, amine and phosphate</li> </ul>
		<ul> <li>Effectively prevents corrosion and deposits in the cooling system</li> <li>Protection against cavitation and erosion damage</li> <li>Change intervals of up to 3,000 Bh</li> </ul>
ľ	T - I - I - I - I - I - I - I - I - I -	<ul> <li>Ready-to-use mix</li> <li>Contains silicate</li> <li>Free of nitrate, amine and phosphate</li> <li>Effectively prevents corrosion and deposits in the cooling system</li> <li>Protection against cavitation and erosion damage</li> <li>Change intervals of up to 3,000 Bh</li> </ul>
	│	<ul> <li>Concentrate with extended change intervals for mixing with wate</li> <li>Contains silicate</li> <li>Free of nitrate, phosphate and borate</li> <li>Effectively prevents corrosion and deposits in the cooling system</li> <li>Protection against cavitation and erosion damage</li> <li>Change interval of up to 6,000 Bh</li> </ul>
Y	T 🛶 🥂 🗞 🚜 Tie 🖛 🏠 🖛 🚜 Tie 🚺 /	<ul> <li>Ready-to-use mix with extended change intervals</li> <li>Contains silicate</li> <li>Free of nitrate, phosphate and borate</li> <li>Effectively prevents corrosion and deposits in the cooling system</li> <li>Protection against cavitation and erosion damage</li> <li>Change interval of up to 6,000 Bh</li> </ul>

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## **Notices**

## **The Liebherr Group of Companies**



#### Wide Product Range

The Liebherr Group is one of the largest construction equipment manufacturers in the world. Liebherr's highvalue products and services hold a high reputation in many industries. The wide range includes domestic appliances, aerospace and transportation systems, machine tools and maritime cranes.

### **Exceptional Customer Benefit**

Every product line provides a complete range of models in many different versions. With both their technical excellence and acknowledged quality, Liebherr products offer customers the highest benefits in practical applications.

#### State-of-the-art Technology

Liebherr attributes great importance to the product areas of core technology and components, in order to achieve its consistent, top-quality products. Important modules and components are developed and manufactured in-house, for instance the entire drive and control technology for the construction equipment and mining trucks.

#### Worldwide and Family-Owned

Hans Liebherr founded the Liebherr family company in 1949. Since that time, the enterprise has steadily grown to a group of more than 130 companies with over 41,000 employees located on all continents. The corporate headquarters of the Group is Liebherr-International AG in Bulle, Switzerland. The Liebherr family is the sole owner of the company.

#### www.liebherr.us